



## SJE PumpMaster® and SJE PumpMaster® Plus Quick Fit Pump Switches Installation Instructions

1036770J 05/21

SJE Rhombus® wide angle pump switches are designed to provide automatic control of pumps in water and sewage applications.

### SJE PUMPMASTER® QUICK FIT



**Mechanically activated pump switch for direct control of pumps in:**

- Sewage
- Water

U.S. Patent Nos. 5,087,801 & 5,142,108

tether length (inches)	3.5 min	6	10	14	18	22	24
pumping range (inches)	7	10	16	22	28	33	36

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## FEATURES

- The float and piggyback plug are separate to allow for quick fit installation by routing the float cord through conduit and heat shrink, then attaching the piggyback plug by inserting the quick connect terminals and applying the protective heat shrink.

### PREVENTATIVE MAINTENANCE

- Periodically inspect the product. Check that the cable has not become worn or that the housing has not been damaged so as to impair the protection of the product. Replace the product immediately if any damage is found or suspected.
- Periodically check to see that the float is free to move and operate the switch.
- Use only SJE Rhombus® replacement parts.

## SJE Rhombus® FIVE-YEAR LIMITED WARRANTY

Five-Year Limited Warranty.

For complete terms and conditions, please visit [www.sjerrhombus.com](http://www.sjerrhombus.com).

### NOTICE!

Products returned must be cleaned, sanitized, or decontaminated as necessary prior to shipment to ensure that employees will not be exposed to health hazards in handling said material. All applicable laws and regulations shall apply.

**⚠ WARNING****ELECTRICAL SHOCK HAZARD**

Disconnect power before installing or servicing this product. A qualified service person must install and service this product according to applicable electrical and plumbing codes.

**⚠ WARNING****EXPLOSION OR FIRE HAZARD**

Do not use with flammable liquids. Install in accordance with ANSI/NFPA 70. Suitable for usage with intrinsically safe circuit extensions as defined by UL 698A.

Failure to follow these precautions could result in serious injury or death. Replace product immediately if switch cable becomes damaged or severed. Keep these instructions with warranty after installation. This product must be installed in accordance with National Electric Code, ANSI/NFPA 70 so as to prevent moisture from entering or accumulating within boxes, conduit bodies, fittings, float housing, or cable.

**For detailed specifications on this product, or for the complete line of SJE Rhombus® panel, alarm, and switch products, visit our web-site at [www.sjerrhombus.com](http://www.sjerrhombus.com).**

**MOUNTING THE SWITCH**

1. Determine the required cord tether length according to product specifications on the front page and as shown in Figure A.
2. Place the cord into the clamp as shown in Figure B.
3. Locate clamp at desired activation level and secure the clamp to the discharge pipe as shown in Figure B.  
**Note:** Do not install cord under hose clamp.
4. Tighten the hose clamp using screwdriver. Over tightening may result in damage to the plastic clamp. Make sure the float cable is not allowed to touch the excess hose clamp band during operation.

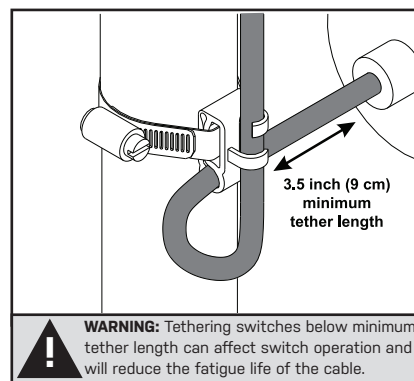
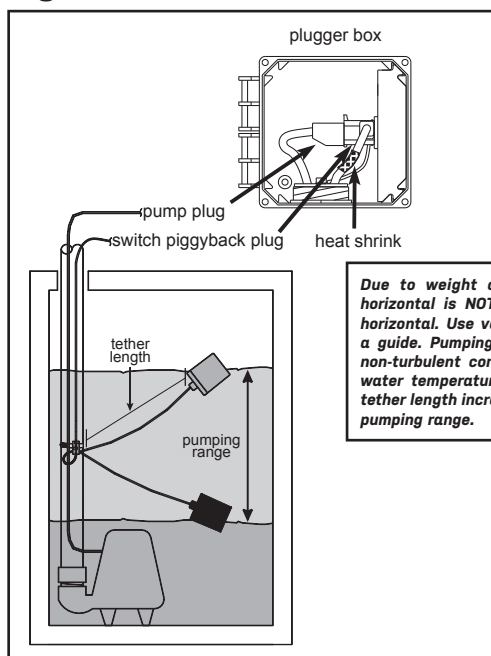
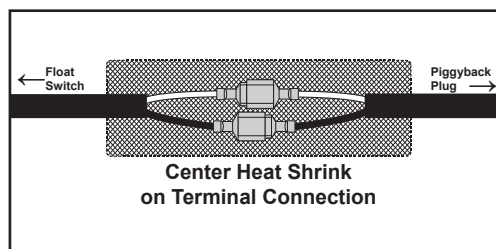
**Note:** All hose clamp components are made of 18-8 stainless steel material. See your SJE Rhombus® supplier for replacements.

**PIGGY-BACK PLUG INSTALL**

- Electrical outlet must be located in an enclosure providing strain relief such as a plugger box.
  - Electrical outlet voltage, piggy-back plug voltage, and pump voltage must match.
1. Follow steps 1 through 4 of "Mounting The Switch."
  2. Route the float cable into a plugger box.
  3. Slide heat shrink onto the float cable and connect piggy-back plug by fully inserting the quick connect terminals.
  4. Move the heat shrink so that it is centered over the splice connection as shown in Figure C.

**Warning - Not installing heat shrink as defined in steps 4-5 introduces safety hazards and may result in serious injury, electric shock, or death.**

5. Using a heat gun or torch, gradually apply heat to the heat shrink until it shrinks and fits snugly to the cable outer jacket, and quick connect terminals. The heat shrink is lined with adhesive. When properly installed, there should be a small amount of adhesive squeezed out at each end. CAUTION - Take care not to burn the heat shrink or cable jacket during this process.
6. Insert the piggy-back plug into the outlet.
7. Plug the pump into the piggy-back plug as shown in figure A.
8. Check the installation. Allow system to cycle to insure proper installation.

**Figure B****Figure A****Figure C**

# SJE RHOMBUS®

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