

# MODEL 322 Control Panel

## Three phase, duplex alternating pump control with override.

The Model 322 control panel is designed to control two 208/240/480VAC three phase pumps in industrial and commercial water and sewage systems. The controller is provided with a pump selector switch that can be set to alternate the pumps to equalize wear or to call either pump to activate first with the other pump to activate in lag condition. If an alarm occurs, the alarm activates the audible-visual system. The alarm conditions include: high water, float out-of-sequence, pump fail-to-run, seal failure (optional). Common applications include: lift stations, pump chambers, and irrigation systems.

## PANEL COMPONENTS

1. **Enclosure** measures 14 x 12 x 6 inches (35.56 x 30.48 x 15.24 cm) NEMA 4X (ultraviolet stabilized thermoplastic with removable mounting feet for outdoor or indoor use).
2. **IEC Motor Contactors** control pumps by switching electrical lines.
3. **Multi-Tap Transformer** (208/240/480 VAC primary or 600 VAC primary transformer) provides 120V control/alarm voltage.
4. **Motor Protective Switches** provide adjustable overload, branch circuit protection and pump disconnect.
5. **Duplex Controller** provides pump control, alternation and alarm
  - a. HOA switches for manual control Hand/Off/Automatic
  - b. Control Power ON/OFF switch
  - c. Power ON green LED indicator
  - d. Float status red LED indicators
  - e. Float push-to-test buttons
  - f. Pump selector switch: Alt, 1-lead 2-lag, 2-lead 1 lag
  - g. Auxiliary alarm contacts Form-C
  - h. Terminal block: incoming power
  - i. Terminal block: float switches
  - j. Option: adjustable seal failure circuits and red LED indicators
6. **Ground Lugs**

**NOTE:** Schematic Diagram is located inside the panel on enclosure cover.

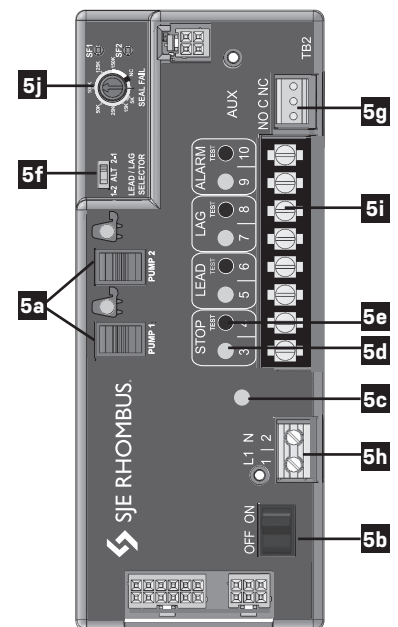
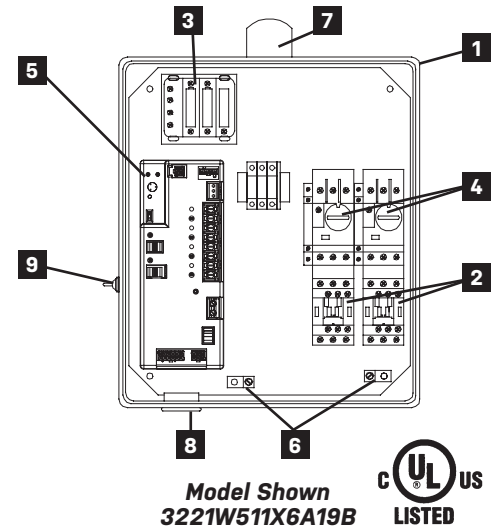
## STANDARD ALARM PACKAGE

7. **Red Alarm Beacon** provides 360° visual check of alarm condition.
8. **Alarm Horn** provides audible alarm warning (83 to 85 decibel rating).
9. **Exterior Alarm Test/Normal/Silence Switch** allows horn and light to be tested and horn to be silenced in an alarm condition. Alarm automatically resets once alarm condition is cleared.

**NOTE:** other options available.

## FEATURES

- Touch safe circuit board housing and low voltage 12 VDC float circuits
- Constant alarm (field programmable to flash)
- Alarm automatic reset (field programmable to manual alarm reset)
- Float out-of-sequence detection with automatic float reassignment.
- Pump fail-to-run detection (field programmable to deactivate)
- Controller protected by four auto resettable fuses, no fuse replacement
- Three second lag pump delay time, prevents simultaneous pump start-up
- Standard package includes three 20' control switches or EZconnex® float system
- Complete step-by-step installation instructions
- Five-year limited warranty



**SJE RHOMBUS**

1-888-DIAL-SJE • 1-218-847-1317

1-218-847-4617 Fax

email: customer.service@sjeinc.com

[www.sjerrhombus.com](http://www.sjerrhombus.com)

**B.43**

California Prop 65 requires the following: WARNING Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**SEE REVERSE SIDE FOR ORDERING INFORMATION.**

**322**

**W**

**6A19B**

**MODEL 322**

\$2,165.00

**ALARM PACKAGE**

- 0 = select options or no alarm package ..... \$35.00
- 1 = alarm package (includes test/normal/silence switch, fuse, red light, & horn) ..... Base

**ENCLOSURE RATING**

- W = Weatherproof, NEMA 4X (engineered thermoplastic) ..... Base

**PUMP FULL LOAD AMPS**

**208/240/480V**

- 001 = 1.0-1.6 FLA
- 101 = 1.6-2.5 FLA
- 201 = 2.5-4.0 FLA
- 301 = 4.0-6.3 FLA
- 401 = 6.0-10.0 FLA
- 511 = 9.0-14.0 FLA
- 611 = 13.0-18.0 FLA
- 621 = 17.0-23.0 FLA
- 701 = 20.0-25.0 FLA

**600V**

- 005 = 1.0-1.6 FLA ..... Base
- 105 = 1.6-2.5 FLA ..... Base
- 205 = 2.5-4.0 FLA ..... Base
- 305 = 4.0-6.3 FLA ..... Base
- 405 = 6.0-10.0 FLA ..... Base
- 515 = 9.0-14.0 FLA ..... \$64.00
- 615 = 13.0-18.0 FLA ..... \$64.00
- 625 = 17.0-23.0 FLA ..... \$85.00
- 705 = 20.0-25.0 FLA ..... \$85.00

**FLOAT SWITCH APPLICATION**

- H or L = pump down or pump up (select 17 option) ..... Base
- E = EZconnex® float switch system (select 34 or 35 option) ..... \$81.00
- X = no floats ..... \$81.00

**OPTIONS** Listed below

★ ENCLOSURE UPSIZE - If you selected one or more of the ★ options, add a one-time \$53.00 list enclosure upsize

Total Options \_\_\_\_\_  
 Enclosure Upsize \_\_\_\_\_  
**TOTAL LIST PRICE** \_\_\_\_\_

CODE	DESCRIPTION	LIST PRICE	CODE	DESCRIPTION	LIST PRICE
<input type="checkbox"/>	1A Red beacon only / no audio.....	\$21.00	<input type="checkbox"/>	16A 10' cord in lieu of 20' (per float) .....	\$3.00
<input type="checkbox"/>	1C Horn only / no visual.....	\$21.00	<input type="checkbox"/>	16B 15' cord in lieu of 20' (per float) .....	\$2.00
<input type="checkbox"/>	3A Alarm flasher (factory programmed).....	\$35.00	<input type="checkbox"/>	16C 30' cord in lieu of 20' (per float) .....	\$5.00
<input type="checkbox"/>	3B Manual alarm reset (factory programmed).....	\$35.00	<input type="checkbox"/>	16D 40' cord in lieu of 20' (per float) .....	\$15.00
<input checked="" type="checkbox"/>	★ 4A Redundant off ..... (select option 4D if floats included)	\$42.00	<input type="checkbox"/>	17C Sensor Float® / internally weighted ▲ (per float) .....	\$9.00
<input type="checkbox"/>	4B Red redundant off indicator & alarm..... (must select 4A also)	\$64.00	<input type="checkbox"/>	17D Sensor Float® / externally weighted ▲ (per float) .....	\$11.00
<input type="checkbox"/>	4D Redundant off float (must select 4A option) (select 17 option) .....	\$27.00	<input type="checkbox"/>	17E Sensor Float® Mini / pipe clamp ▲ (per float) .....	\$2.00
<input checked="" type="checkbox"/>	★ 5A Thermal cutout/heat sensor auto ..... reset (for pumps w/thermal switch leads)	\$84.00	<input type="checkbox"/>	17F Sensor Float® Mini / externally weighted ▲ (per float) .....	\$9.00
<input type="checkbox"/>	5E Seal failure circuit & red indicator ..... (2 wire)	\$180.00	<input type="checkbox"/>	17G SJE MilliAmpMaster™/ pipe clamp ● (per float) .....	\$0.00
<input checked="" type="checkbox"/>	6A Auxiliary alarm contact, Form C.....	\$0.00	<input type="checkbox"/>	17H SJE MilliAmpMaster™/ externally weighted ● (per float) .....	\$7.00
<input type="checkbox"/>	8A Elapsed time meter.....	\$117.00	<input type="checkbox"/>	17J Sensor Float® / pipe clamp ▲ (per float) .....	\$4.00
<input checked="" type="checkbox"/>	★ 8C Event (cycle) counter.....	\$95.00	<input checked="" type="checkbox"/>	19B Lead lag selector switch .....	\$0.00
<input type="checkbox"/>	*10A Clear inner swing-out door w/dead ..... front (lights and switches mounted on inner door) *Panels ordered with this option cannot be returned.	\$201.00	<input type="checkbox"/>	19F Fourth float to separate alarm function from lag .....	\$27.00
<input type="checkbox"/>	10E Lockable latch .....	\$42.00	<input type="checkbox"/>	19T TOA (Test/Off/Automatic) switches and pump run lights through door mounted .....	\$170.00
<input type="checkbox"/>	10G Lightning arrestor.....	\$212.00	<input type="checkbox"/>	19U HOA (Hand/Off/Automatic) switches and pump run lights through door mounted .....	\$159.00
<input type="checkbox"/>	10K Anti-condensation heater.....	\$133.00	<input type="checkbox"/>	19X Door mounted pump run indicator .....	\$42.00
<input type="checkbox"/>	11C NEMA 1 alarm panel .....	\$95.00	<input type="checkbox"/>	34D EZconnex® 4-Port, 25', w/10' floats (3) /pipe clamp, sealing plug *.....	\$343.00
<input type="checkbox"/>	11D NEMA 4X alarm panel .....	\$315.00	<input type="checkbox"/>	34E EZconnex® 4-Port, 50', w/10' floats (3) /pipe clamp, sealing plug *.....	\$388.00
<input checked="" type="checkbox"/>	★14B Main disconnect (rotary style, mounted through door, non-fused, padlockable in the OFF-position, door interlock in the ON-position)		<input type="checkbox"/>	34G EZconnex® 4-Port, 25', w/20' floats (3) /pipe clamp, sealing plug *.....	\$362.00
<input type="checkbox"/>	★ 0-10 FLA (total of both pumps) .....	\$302.00	<input type="checkbox"/>	34H EZconnex® 4-Port, 50', w/20' floats (3) /pipe clamp, sealing plug *.....	\$407.00
<input type="checkbox"/>	★ 10-20 FLA (total of both pumps) .....	\$345.00	<input type="checkbox"/>	35D EZconnex® 4-Port, 25', w/10' floats (4) /pipe clamp *.....	\$379.00
<input type="checkbox"/>	★ 20-50 FLA (total of both pumps) .....	\$721.00	<input type="checkbox"/>	35E EZconnex® 4-Port, 50', w/10' floats (4) /pipe clamp *.....	\$424.00
			<input type="checkbox"/>	35G EZconnex® 4-Port, 25', w/20' floats (4) /pipe clamp *.....	\$405.00
			<input type="checkbox"/>	35H EZconnex® 4-Port, 50', w/20' floats (4) /pipe clamp *.....	\$450.00

● Mechanically-activated ▲ Mercury-activated  
 \* EZconnex® mechanically-activated, narrow angle float switches with quick release connections.