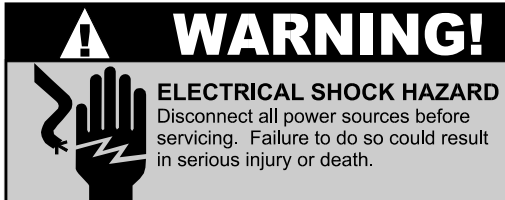


Installer Friendly Series

SJE-Rhombus® Type IFS 3-Phase Simplex

Installation Instructions and Operation/Troubleshooting Manual



Warranty void if panel is modified.

Call factory with servicing questions:
1-800-RHOMBUS
(1-800-746-6287)

Manufactured by:

SJE
Rhombus®

22650 County Highway 6 ■ P.O. Box 1708
Detroit Lakes, Minnesota 56502 USA
1-888-DIAL-SJE (1-888-342-5753)
Phone: 218-847-1317 ■ Fax: 218-847-4617
E-mail: sje@sjerhombus.com
Website: www.sjerhombus.com

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This control panel must be installed and serviced by a licensed electrician in accordance with the National Electric Code NFPA-70, state and local electrical codes.

All conduit running from the sump or tank to the control panel must be sealed with conduit sealant to prevent moisture or gases from entering the panel. **NEMA 4X enclosures are for indoor or outdoor use**, primarily to provide a degree of protection against corrosion, windblown dust and rain, splashing water and hose-directed water. **Cable connectors must be liquid-tight in NEMA 4X enclosures.**

Installation

This Installer Friendly Series (IFS) control panel was designed to control a three-phase pump. The controller records pump status, number of cycles, elapsed run time, pump fail, and current float status.

Mounting the Control Panel

Note: The control panel should not be mounted in a location that may be subject to submersion.

1. Determine mounting location for panel. If distance exceeds the length of either the float cables or the pump power cables, splicing will be required. For outdoor or wet installation, we recommend the use of an SJE-Rhombus® liquid-tight junction box with liquid-tight connectors to make required connections. **You must use conduit sealant to prevent moisture or gases from entering the panel.**
2. Mount control panel with mounting devices furnished.
3. Determine conduit entrance locations on control panel. Check local codes and schematic for the number of power circuits required. **(Float cables require separate conduit from power and pump cables.)**

Note: Be sure the proper power supply voltage, amperage, and phase meet the requirements of the pump motor(s) being installed. If in doubt, see the pump identification plate for voltage/phase requirements.

4. Drill proper size holes for type of connectors being used.

Note: If using conduit, be sure that it is of adequate size to pull the pump cable(s) through.

5. Attach cable connectors and/or conduit connectors to control panel.

**FOR INSTALLATION REQUIRING
A SPLICE, FOLLOW STEPS 6-10;
FOR INSTALLATION WITHOUT A
SPLICE, GO TO STEP 11.**

6. Determine location for mounting junction box according to local code requirements. **Do not** mount the junction box inside the sump or basin.
7. Mount junction box to proper support.
8. Run conduit to junction box. Drill proper size holes for the type of conduit used.

Installation Instructions

9. Identify and label each wire before pulling through conduit into control panel and junction box. Make wire splice connections at junction box.
10. Firmly tighten all fittings on junction box.
11. If a junction box is not required, pull cables through conduit into control panel.
12. Connect pump wires per wiring diagram or schematic and float wires to the proper terminals as shown on the schematic.
13. Connect incoming power conductors to proper position on terminals. See schematic for terminal connections.

VERIFY CORRECT OPERATION OF CONTROL PANEL AFTER INSTALLATION IS COMPLETE.

Installation of Floats

CAUTION: If control switch cables are not wired and mounted in the correct order, the pump system will not function properly. Control switches need to run in separate conduit from pump and power lines.

WARNING: Turn off all power before installing pump wires in pump chamber. Failure to do so could result in serious or fatal electrical shock.

1. Determine your normal operating level and desired float configuration, as illustrated in **Figures 1**.
2. Mount float switches at appropriate levels. Be sure that floats have free range of motion without touching each other or other equipment in the basin.
3. For mounting clamp installation: place the cord into the clamp as shown in **Figure 2**. Locate the clamp at the desired activation level and secure the clamp to the discharge pipe as shown in **Figure 2**.

NOTE: Do not install cord under hose clamp.

4. Tighten the hose clamp using a screwdriver. Over tightening may result in damage to the plastic clamp. Make sure the float cable is not allowed to touch the excess hose clamp band during operation.

NOTE: All hose clamp components are made of 18-8 stainless steel material. See your SJE-Rhombus® supplier for replacements.

5. The alarm float can be positioned anywhere that the alarm level is desired.

Figure 1- Simplex

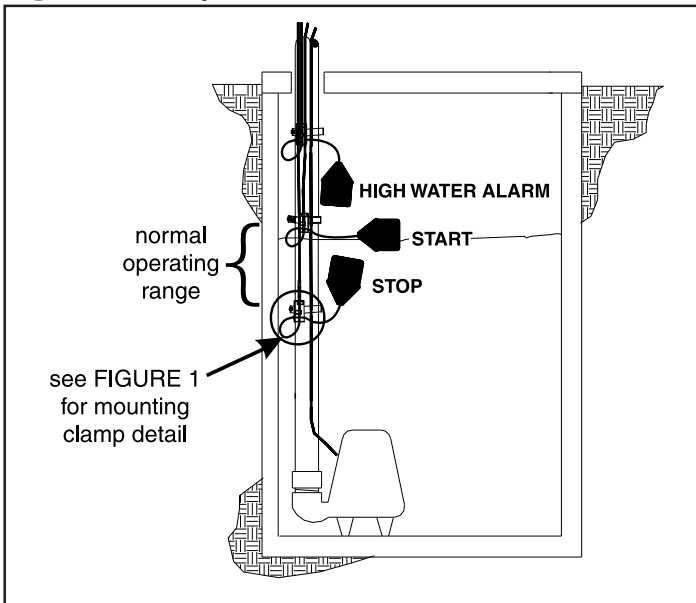
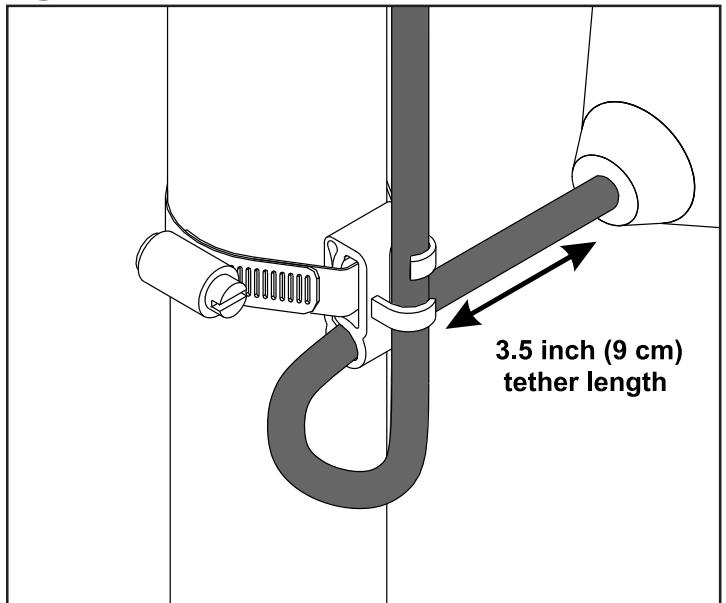


Figure 2



Operations

The Installer Friendly Series (IFS) control panel uses float switches to continuously monitor and control the liquid level in the tank.

HAND Operation - The stop float must be raised to put panel in HAND operation. To override the stop float, press and hold the HAND button. The pump runs until the HAND button is released. The panel then returns to the AUTO mode. If the stop float is raised and the panel is placed in the HAND mode, and left in the HAND mode, the pump continues to run until the stop float lowers. The panel then returns to the AUTO mode.

OFF Operation - The panel is in the OFF mode.

AUTO Operation - The stop and start floats control the pump.

Motor Protective Switch

A motor protective switch is supplied for the pump to provide an adjustable overload, branch circuit protection and disconnect. The overload must be set in the field. To set the overload, dial the amp scale to the pump's full load amps (FLA). If the FLA's are unknown, use a calibrated amp meter to measure the pump amperage draw under loaded conditions. An auxiliary contact is wired in series with the magnetic contactor coil so that on an overload trip, the magnetic contactor will be disabled. In the event of an overload trip, the motor protective switch must be reset by first turning the handle counterclockwise to the OFF position and then turning the handle 90° clockwise to the ON position.

Alarm Count- Shown on display as "AL-Ct", counts the number of times the alarm is activated. Note: Alarm counter does not include testing operations in the total count. High alarm and floats out of sequence add to count.

Green Control and Alarm Power Indicators - Illuminates when control power and alarm power is present.

Red Control and Alarm Fuse Replacement Indicators - Illuminate when control power and alarm power are present and the control fuse or alarm fuse have blown. If the control fuse needs replacing, the panel sounds an alarm.

Display- Will turn off after one minute of non-use.

Float Indicators - Illuminates if the float is raised. Flashes if the float is out of sequence and places the panel in alarm mode.

Dry Auxiliary Contacts (optional)

Normally open - Contacts are open under normal conditions and closed when alarm condition is present.

Normally closed - Contacts are closed under normal conditions and open when alarm condition is present.

Both types automatically reset once alarm condition is cleared.

Seal Failure Circuit and Indicator Light (Optional)

The seal fail circuit has resistance sensitivity and will sense the presence of water in the pump seal chamber. Upon installation, turn the sensitivity dial on the seal fail module to the point where the light turns on, then dial back slowly until the light turns off. If water enters the seal chamber at this point, the seal chamber circuit will sense a change in resistance. After a short time delay, the indicator light will turn on. When the condition is cleared, the relay will de-energize and the indicator light will turn off. The seal fail relay has a sensitivity adjustment so that false readings may be tuned out.

Thermal Cutout (Optional)


The thermal cutout circuit is wired in series with the magnetic contactor coil. If the pump's thermal switch opens on high temperature, the magnetic contactor will turn off and stop the pump. When the thermal switch cools and closes, the magnetic contactor will turn on if the pump is called to run.


NOTE: Some options ordered may not be included in this manual.

Display Board


Viewing panel settings


With control power supplied to panel:

Press  button. The display will show d-dose for demand applications.

Press  button. The display will show ETM (elapsed time meter) count in hh:mm.

Press  button. The display will show CC (cycle count).

Press  button. The display will show P1 FAIL count (pump 1 fail count).

Press  button. The display will show AL-Ct alarm count.

Troubleshooting

Float Controls

1. Check the floats during their entire range of operation. Clean, adjust, replace and repair damaged floats.
2. Measure the float resistance to determine if the float is operating properly.

To measure float resistance:

- a. Isolate the float by disconnecting one or both of the float leads from the float terminals.
- b. Place one ohmmeter lead on one of the float wires, and the other ohmmeter lead on the other float wire.
- c. Set the ohmmeter dial to read ohms and place on the R X 1 scale. With the float in the "off" position, the scale should read infinity (high resistance), if not replace the float.

With the float in the "on" position, the scale should read close to zero, if not replace the float. **Readings may vary depending on the accuracy of the measuring device.**

Magnetic Contactor Coil

To measure the coil, disconnect one of the coil leads. Measure the coil resistance by setting the ohmmeter on the R X 1 scale. A defective coil will read zero indicating a short, or infinity (high resistance) indicating an opened coil. Replace defective contactor.

Fuse

To check the continuity of the fuse, pull the fuse out of the fuse holder. With the ohmmeter on the R X 1 scale, measure resistance. A reading of infinity (high resistance) indicates a blown fuse that must be replaced with a fuse of the same type, voltage, and amp rating.

Alarm Light

With power on, hold the test/normal/silence switch in the "test" position. The alarm light should turn on. If not, replace the bulb with that of the same type.

Alarm Horn

With power on, hold the test/normal/silence switch in the "test" position. The alarm horn should turn on. If not, replace the horn with that of the same type.

Motor Protective Switch

Test by inserting a paper clip or other small device into the test hole and push to the left. The relay should trip.

SJE-Rhombus® Three-Year Limited Warranty

SJE-RHOMBUS® warrants to the original consumer that this product shall be free of manufacturing defects for three years after the date of consumer purchase. During that time period and subject to the conditions set forth below, **SJE-RHOMBUS®** will repair or replace, for the original consumer, any component which proves to be defective due to defective materials or workmanship of **SJE-RHOMBUS®**.

ELECTRICAL WIRING AND SERVICING OF THIS PRODUCT MUST BE PERFORMED BY A LICENSED ELECTRICIAN.

THIS WARRANTY DOES NOT APPLY: (A) to damage due to lightning or conditions beyond the control of **SJE-RHOMBUS®**; (B) to defects or malfunctions resulting from failure to properly install, operate or maintain the unit in accordance with printed instructions provided; (C) to failures resulting from abuse, misuse, accident, or negligence; (D) to units which are not installed in accordance with applicable local codes, ordinances, or accepted trade practices, and (E) to units repaired and/or modified without prior authorization from **SJE-RHOMBUS®**.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

TO OBTAIN WARRANTY SERVICE: The consumer shall assume all responsibility and expense for removal, reinstallation, and freight. Any item to be repaired or replaced under this warranty must be returned to **SJE-RHOMBUS®**, or such place as designated by **SJE-RHOMBUS®**.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS ARE LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY. SJE-RHOMBUS® SHALL NOT, IN ANY MANNER, BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES AS A RESULT OF A BREACH OF THIS WRITTEN WARRANTY OR ANY IMPLIED WARRANTY.